

A TORNEADO GENERAL CoroTurn® XS

CoroTurn® XS

Torneado interior, ranurado frontal y roscado de componentes pequeños

B

Aplicación

- Torneado interior
- Copiado
- Mandrinado a tracción
- Perfilado
- Ranurado
- Ranurado frontal
- Tronzado previo
- Roscado

C

Área de aplicación ISO:



D

Ventajas y características

- Optimizadas para mecanizado de características pequeñas de alta calidad
- Gran precisión y repetibilidad
- Sistema de sujeción fiable y fácil de usar
- Herramientas con rectificado de precisión para una gran repetibilidad
- Mayor vida útil de herramienta gracias a las micro-vibraciones reducidas con los adaptadores para mangos de metal duro cilíndricos
- Tuerca de fijación que garantiza un cambio sencillo de la herramienta con adaptadores para mangos de metal duro cilíndricos

E

www.sandvik.coromant.com/coroturnxs

Refrigerante interior

- Los adaptadores están diseñados para suministro de refrigerante de precisión interior
- Dirección de refrigerante ajustable para una evacuación de la viruta optimizada y un mecanizado seguro



Bloqueo de precisión

Localización precisa en la barra de mandrinar gracias a la fija



F

Plaquitas

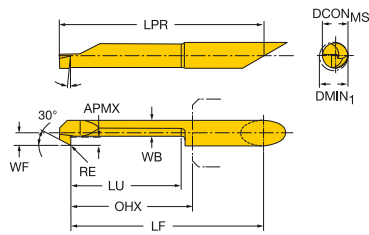
Torneado	Mandrinado a tracción	Tronzado previo	Ranurado	Ranurado frontal	Perfilado	Roscado
A272	A271	B116	B117	B120	B121	C60

Adaptadores

Coromant Capto®	Mango rectangular	Mango cilíndrico con plano de apriete
F22	F33	F42

H

Herramienta de metal duro integral CoroTurn® XS para mandrinado a tracción



CZC _{MS}	RE	DMIN ₁	LU	APMX	RMPX	OHX	Código de pedido	P	M	N	S	O	Dimensiones, mm					
								1025	1025	1025	1025	1025	DCON _{MS}	WB	LPR	LF	WF	
4	0.15	4.2	23.4	0.8	27°	26.0	CXS-04B090-15-4225R	*	*	*	*	*	*	4	2.6	42.3	40.3	2.0
5	0.15	5.2	28.5	1.0	27°	31.0	CXS-05B090-15-5230R	*	*	*	*	*	*	5	3.8	52.3	50.3	2.5
6	0.15	6.2	28.5	1.8	27°	31.0	CXS-06B090-15-6230R	*	*	*	*	*	*	6	4.0	52.3	50.3	3.0
7	0.15	7.2	27.5	2.5	27°	30.0	CXS-07B090-15-7230R	*	*	*	*	*	*	7	4.3	52.3	49.3	3.5

CZC_{MS} debe corresponderse con CZC_{WS} en el adaptador.

R = A derecha



F2



B135



B149



H36

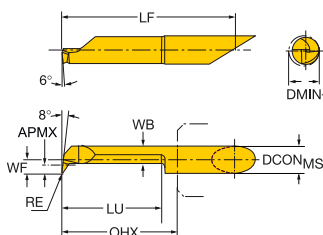


A

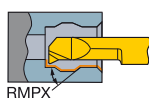
TORNEADO GENERAL Herramientas de corte

Herramienta de metal duro CoroTurn® XS para torneado

B



C



CZC _{MS}	RE	DMIN ₁	LU	APMX	RMPX	OHX	OHN	Código de pedido	Dimensiones, mm										
									P	M	N	S	H	O	DCON _{MS}	WB	LF	WF	
4	0.00	0.3	1.2	0.1	17°	13.0		CXS-04T098-00-0301R	*	*	*	*	*	*	*	4	0.2	27.3	0.1
4	0.00	0.4	1.6	0.1	17°	13.0		CXS-04T098-00-0401L	*	*	*	*	*	*	*	4	0.3	27.3	0.2
4	0.00	0.4	1.6	0.1	17°	13.0		CXS-04T098-00-0401R	*	*	*	*	*	*	*	4	0.3	27.3	0.2
4	0.00	0.5	2.0	0.1	17°	13.0		CXS-04T098-00-0502L	*	*	*	*	*	*	*	4	0.4	27.3	0.2
4	0.00	0.5	2.0	0.1	17°	13.0		CXS-04T098-00-0502R	*	*	*	*	*	*	*	4	0.4	27.3	0.2
4	0.00	0.6	2.5	0.1	17°	13.0		CXS-04T098-00-0602R	*	*	*	*	*	*	*	4	0.5	27.3	0.3
4	0.00	0.7	3.5	0.1	17°	13.0		CXS-04T098-00-0703R	*	*	*	*	*	*	*	4	0.6	27.3	0.3
4	0.00	0.8	4.0	0.1	17°	13.0		CXS-04T098-00-0804R	*	*	*	*	*	*	*	4	0.6	27.3	0.4
4	0.00	0.9	5.0	0.1	17°	13.0		CXS-04T098-00-0905R	*	*	*	*	*	*	*	4	0.7	27.3	0.4
4	0.03	2.7	10.0	0.2	17°	13.0		CXS-04T098-03-2710R	*	*	*	*	*	*	*	4	2.1	27.3	1.2
4	0.03	3.2	10.0	0.2	17°	13.0		CXS-04T098-03-3210R	*	*	*	*	*	*	*	4	2.6	27.3	1.5
4	0.03	4.2	10.0	0.3	17°	13.0		CXS-04T098-03-4210R	*	*	*	*	*	*	*	4	3.5	27.3	2.0
4	0.05	1.0	4.0	0.1	17°	12.0		CXS-04T098-05-1004R	*	*	*	*	*	*	*	4	0.7	26.3	0.5
4	0.05	1.0	6.0	0.1	17°	12.0		CXS-04T098-05-1006R	*	*	*	*	*	*	*	4	0.7	26.3	0.5
4	0.05	1.7	6.0	0.2	17°	12.0		CXS-04T098-05-1706L	*	*	*	*	*	*	*	4	1.1	26.3	0.7
4	0.05	1.7	6.0	0.2	17°	12.0		CXS-04T098-05-1706R	*	*	*	*	*	*	*	4	1.1	26.3	0.7
4	0.05	1.7	9.0	0.2	17°	12.0		CXS-04T098-05-1709R	*	*	*	*	*	*	*	4	1.1	26.3	0.7
4	0.05	2.2	6.0	0.2	17°	12.0		CXS-04T098-05-2206R	*	*	*	*	*	*	*	4	1.6	26.3	1.0
4	0.05	2.2	9.0	0.2	17°	12.0		CXS-04T098-05-2209L	*	*	*	*	*	*	*	4	1.6	26.3	1.0
4	0.05	2.2	9.0	0.2	17°	12.0		CXS-04T098-05-2209R	*	*	*	*	*	*	*	4	1.6	26.3	1.0
4	0.05	2.7	10.0	0.2	17°	13.0		CXS-04T098-05-2710L	*	*	*	*	*	*	*	4	2.1	27.3	1.2
4	0.05	2.7	10.0	0.2	17°	13.0		CXS-04T098-05-2710R	*	*	*	*	*	*	*	4	2.1	27.3	1.2
4	0.05	2.7	15.0	0.2	17°	18.0		CXS-04T098-05-2715L	*	*	*	*	*	*	*	4	2.1	32.3	1.2
4	0.05	2.7	15.0	0.2	17°	18.0		CXS-04T098-05-2715R	*	*	*	*	*	*	*	4	2.1	32.3	1.2
4	0.05	3.2	15.0	0.2	17°	18.0		CXS-04T098-05-3215L	*	*	*	*	*	*	*	4	2.6	32.3	1.5
4	0.05	3.2	15.0	0.2	17°	18.0		CXS-04T098-05-3215R	*	*	*	*	*	*	*	4	2.6	32.3	1.5
4	0.05	3.2	20.0	0.2	17°	23.0		CXS-04T098-05-3220L	*	*	*	*	*	*	*	4	2.6	37.3	1.5
4	0.05	3.2	20.0	0.2	17°	23.0		CXS-04T098-05-3220R	*	*	*	*	*	*	*	4	2.6	37.3	1.5
4	0.05	4.2	15.0	0.3	17°	18.0		CXS-04T098-05-4215L	*	*	*	*	*	*	*	4	3.5	32.3	2.0
4	0.05	4.2	15.0	0.3	17°	18.0		CXS-04T098-05-4215R	*	*	*	*	*	*	*	4	3.5	32.3	2.0
4	0.05	4.2	20.0	0.3	17°	23.0		CXS-04T098-05-4220R	*	*	*	*	*	*	*	4	3.5	37.3	2.0
4	0.05	4.2	25.0	0.3	17°	28.0		CXS-04T098-05-4225L	*	*	*	*	*	*	*	4	3.5	42.3	2.0
4	0.05	4.2	25.0	0.3	17°	28.0		CXS-04T098-05-4225R	*	*	*	*	*	*	*	4	3.5	42.3	2.0
4	0.08	4.2	30.0	0.5	2°	38.0	38.0	CXS-04T098A08-4230R	*	*	*	*	*	*	*	4	3.6	52.3	2.0
4	0.10	1.0	4.0	0.1	17°	13.0		CXS-04T098-10-1004L	*	*	*	*	*	*	*	4	0.7	27.3	0.5
4	0.10	1.0	4.0	0.1	17°	13.0		CXS-04T098-10-1004R	*	*	*	*	*	*	*	4	0.7	27.3	0.5
4	0.10	1.0	6.0	0.1	17°	13.0		CXS-04T098-10-1006R	*	*	*	*	*	*	*	4	0.7	27.3	0.5
4	0.10	1.7	6.0	0.2	17°	13.0		CXS-04T098-10-1706L	*	*	*	*	*	*	*	4	1.1	27.3	0.7
4	0.10	1.7	6.0	0.2	17°	13.0		CXS-04T098-10-1706R	*	*	*	*	*	*	*	4	1.1	27.3	0.7
4	0.10	1.7	9.0	0.2	17°	13.0		CXS-04T098-10-1709L	*	*	*	*	*	*	*	4	1.1	27.3	0.7
4	0.10	1.7	9.0	0.2	17°	13.0		CXS-04T098-10-1709R	*	*	*	*	*	*	*	4	1.1	27.3	0.7
4	0.10	2.2	6.0	0.2	17°	13.0		CXS-04T098-10-2206L	*	*	*	*	*	*	*	4	1.6	27.3	1.0
4	0.10	2.2	6.0	0.2	17°	13.0		CXS-04T098-10-2206R	*	*	*	*	*	*	*	4	1.6	27.3	1.0
4	0.10	2.2	9.0	0.2	17°	13.0		CXS-04T098-10-2209L	*	*	*	*	*	*	*	4	1.6	27.3	1.0
4	0.10	2.2	9.0	0.2	17°	13.0		CXS-04T098-10-2209R	*	*	*	*	*	*	*	4	1.6	27.3	1.0
4	0.10	2.2	13.0	0.2	17°	18.0		CXS-04T098-10-2213L	*	*	*	*	*	*	*	4	1.6	32.3	1.0
4	0.10	2.2	13.0	0.2	17°	18.0		CXS-04T098-10-2213R	*	*	*	*	*	*	*	4	1.6	32.3	1.0
4	0.15	3.2	12.0	0.2	17°	15.0		CXS-04T090-15-3212L	*	*	*	*	*	*	*	4	2.6	29.3	1.5
4	0.15	3.2	12.0	0.2	17°	15.0		CXS-04T090-15-3212R	*	*	*	*	*	*	*	4	2.6	29.3	1.5
4	0.15	4.2	15.0	0.3	17°	18.0		CXS-04T090-15-4215L	*	*	*	*	*	*	*	4	3.5	32.3	2.0
4	0.15	4.2	15.0	0.3	17°	18.0		CXS-04T090-15-4215R	*	*	*	*	*	*	*	4	3.5	32.3	2.0
4	0.15	2.7	10.0	0.2	17°	13.0		CXS-04T098-15-2710L	*	*	*	*	*	*	*	4	2.1	27.3	1.2
4	0.15	2.7	10.0	0.2	17°	13.0		CXS-04T098-15-2710R	*	*	*	*	*	*	*	4	2.1	27.3	1.2
4	0.15	2.7	15.0	0.2	17°	18.0		CXS-04T098-15-2715L	*	*	*	*	*	*	*	4	2.1	32.3	1.2
4	0.15	2.7	15.0	0.2	17°	18.0		CXS-04T098-15-2715R	*	*	*	*	*	*	*	4	2.1	32.3	1.2
4	0.15	3.2	10.0	0.2	17°	13.0		CXS-04T098-15-3210L	*	*	*	*	*	*	*	4	2.6	27.3	1.5
4	0.15	3.2	10.0	0.2	17°	13.0		CXS-04T098-15-3210R	*	*	*	*	*	*	*	4	2.6	27.3	1.5
4	0.15	3.2	15.0	0.2	17°	18.0		CXS-04T098-15-3215L	*	*	*	*	*	*	*	4	2.6	32.3	1.5
4	0.15	3.2	15.0	0.2	17°	18.0		CXS-04T098-15-3215R	*	*	*	*	*	*	*	4	2.6	32.3	1.5
4	0.15	3.2	20.0	0.2	17°	23.0		CXS-04T098-15-3220L	*	*	*	*	*	*	*	4	2.6	37.3	1.5

H

CZC_{MS} debe corresponderse con CZC_{WS} en el adaptador.

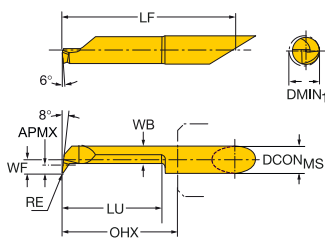
R = A Derecha, L = A Izquierda



A 272



Herramienta de metal duro CoroTurn® XS para torneado



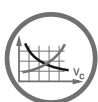
CZC _{MS}	RE	DMIN ₁	LU	APMX	RMPX	OHX	OHN	Código de pedido	Dimensiones, mm										
									1025	M	N	S	H	O	DCON _{MS}	WB	LF	WF	
4	0.15	3.2	20.0	0.2	17°	23.0		CXS-04T098-15-3220R	*	*	*	*	*	*	*	4	2.6	37.3	1.5
4	0.15	3.7	15.0	0.2	17°	18.0		CXS-04T098-15-3715R	*	*	*	*	*	*	*	4	3.1	32.3	1.7
4	0.15	4.2	10.0	0.3	17°	13.0		CXS-04T098-15-4210L	*	*	*	*	*	*	*	4	3.5	27.3	2.0
4	0.15	4.2	10.0	0.3	17°	13.0		CXS-04T098-15-4210R	*	*	*	*	*	*	*	4	3.5	27.3	2.0
4	0.15	4.2	15.0	0.3	17°	18.0		CXS-04T098-15-4215L	*	*	*	*	*	*	*	4	3.5	32.3	2.0
4	0.15	4.2	15.0	0.3	17°	18.0		CXS-04T098-15-4215R	*	*	*	*	*	*	*	4	3.5	32.3	2.0
4	0.15	4.2	20.0	0.3	17°	23.0		CXS-04T098-15-4220L	*	*	*	*	*	*	*	4	3.5	37.3	2.0
4	0.15	4.2	20.0	0.3	17°	23.0		CXS-04T098-15-4220R	*	*	*	*	*	*	*	4	3.5	37.3	2.0
4	0.15	4.2	25.0	0.3	17°	28.0		CXS-04T098-15-4225L	*	*	*	*	*	*	*	4	3.5	42.3	2.0
4	0.15	4.2	25.0	0.3	17°	28.0		CXS-04T098-15-4225R	*	*	*	*	*	*	*	4	3.5	42.3	2.0
4	0.15	4.2	10.2	0.5	0°	13.0		CXS-04T098A15-4210R	*	*	*	*	*	*	*	4	3.8	27.3	2.0
4	0.15	4.2	20.3	0.5	0°	23.0		CXS-04T098A15-4220L	*	*	*	*	*	*	*	4	3.8	37.3	2.0
4	0.15	4.2	20.3	0.5	0°	23.0		CXS-04T098A15-4220R	*	*	*	*	*	*	*	4	3.8	37.3	2.0
4	0.15	4.2	25.3	0.5	0°	28.0		CXS-04T098A15-4225R	*	*	*	*	*	*	*	4	3.8	42.3	2.0
4	0.15	4.2	15.3	0.3	0°	18.0		CXS-04T098A20-4215L	*	*	*	*	*	*	*	4	3.1	32.3	2.0
4	0.15	4.2	15.3	0.3	0°	18.0		CXS-04T098A20-4215R	*	*	*	*	*	*	*	4	3.1	32.3	2.0
4	0.15	4.2	20.0	0.8	44°	23.0		CXS-04TE98-15-4220L	*	*	*	*	*	*	*	4	3.0	37.3	2.0
4	0.15	4.2	20.0	0.8	44°	23.0		CXS-04TE98-15-4220R	*	*	*	*	*	*	*	4	3.0	37.3	2.0
5	0.05	5.2	20.0	0.5	17°	23.0		CXS-05T098-05-5220L	*	*	*	*	*	*	*	5	4.3	42.3	2.5
5	0.05	5.2	20.0	0.5	17°	23.0		CXS-05T098-05-5220R	*	*	*	*	*	*	*	5	4.3	42.3	2.5
5	0.05	5.2	30.0	0.5	17°	33.0		CXS-05T098-05-5230L	*	*	*	*	*	*	*	5	4.3	52.3	2.5
5	0.05	5.2	30.0	0.5	17°	33.0		CXS-05T098-05-5230R	*	*	*	*	*	*	*	5	4.3	52.3	2.5
5	0.08	5.2	40.0	0.5	2°	48.0	48.0	CXS-05T098A08-5240R	*	*	*	*	*	*	*	5	4.6	67.3	2.5
5	0.15	5.2	25.0	1.0	44°	28.0		CXS-05TE98-15-5225L	*	*	*	*	*	*	*	5	3.8	47.3	2.5
5	0.15	5.2	25.0	1.0	44°	28.0		CXS-05TE98-15-5225R	*	*	*	*	*	*	*	5	3.8	47.3	2.5
5	0.20	5.2	10.0	0.5	17°	13.0		CXS-05T090-20-5210L	*	*	*	*	*	*	*	5	4.2	32.3	2.5
5	0.20	5.2	10.0	0.5	17°	13.0		CXS-05T090-20-5210R	*	*	*	*	*	*	*	5	4.2	32.3	2.5
5	0.20	5.2	15.0	0.5	17°	18.0		CXS-05T090-20-5215L	*	*	*	*	*	*	*	5	4.2	37.3	2.5
5	0.20	5.2	15.0	0.5	17°	18.0		CXS-05T090-20-5215R	*	*	*	*	*	*	*	5	4.2	37.3	2.5
5	0.20	5.2	20.0	0.5	17°	23.0		CXS-05T090-20-5220L	*	*	*	*	*	*	*	5	4.2	42.3	2.5
5	0.20	5.2	20.0	0.5	17°	23.0		CXS-05T090-20-5220R	*	*	*	*	*	*	*	5	4.2	42.3	2.5
5	0.20	5.2	10.0	0.5	17°	13.0		CXS-05T098-20-5210L	*	*	*	*	*	*	*	5	4.3	32.3	2.5
5	0.20	5.2	10.0	0.5	17°	13.0		CXS-05T098-20-5210R	*	*	*	*	*	*	*	5	4.3	32.3	2.5
5	0.20	5.2	20.0	0.5	17°	23.0		CXS-05T098-20-5220L	*	*	*	*	*	*	*	5	4.3	42.3	2.5
5	0.20	5.2	20.0	0.5	17°	23.0		CXS-05T098-20-5220R	*	*	*	*	*	*	*	5	4.3	42.3	2.5
5	0.20	5.2	25.0	0.5	17°	28.0		CXS-05T098-20-5225L	*	*	*	*	*	*	*	5	4.3	47.3	2.5
5	0.20	5.2	25.0	0.5	17°	28.0		CXS-05T098-20-5225R	*	*	*	*	*	*	*	5	4.3	47.3	2.5
5	0.20	5.2	30.0	0.5	17°	33.0		CXS-05T098-20-5230L	*	*	*	*	*	*	*	5	4.3	52.3	2.5
5	0.20	5.2	30.0	0.5	17°	33.0		CXS-05T098-20-5230R	*	*	*	*	*	*	*	5	4.3	52.3	2.5
5	0.20	5.2	35.0	0.5	17°	38.0		CXS-05T098-20-5235R	*	*	*	*	*	*	*	5	4.3	57.3	2.5
5	0.20	5.2	40.0	0.5	17°	43.0		CXS-05T098-20-5240L	*	*	*	*	*	*	*	5	4.3	62.3	2.5
5	0.20	5.2	40.0	0.5	17°	43.0		CXS-05T098-20-5240R	*	*	*	*	*	*	*	5	4.3	62.3	2.5
5	0.20	5.2	10.2	0.6	0°	13.0		CXS-05T098A20-5210R	*	*	*	*	*	*	*	5	4.8	32.3	2.5
5	0.20	5.2	15.0	0.5	0°	18.0		CXS-05T098A20-5215L	*	*	*	*	*	*	*	5	4.3	37.3	2.5
5	0.20	5.2	15.0	0.5	0°	18.0		CXS-05T098A20-5215R	*	*	*	*	*	*	*	5	4.3	37.3	2.5
5	0.20	5.2	20.3	0.6	0°	23.0		CXS-05T098A20-5220R	*	*	*	*	*	*	*	5	4.8	42.3	2.5
5	0.20	5.2	25.4	0.5	0°	28.0		CXS-05T098A20-5225L	*	*	*	*	*	*	*	5	4.8	47.3	2.5
5	0.20	5.2	25.4	0.5	0°	28.0		CXS-05T098A20-5225R	*	*	*	*	*	*	*	5	4.8	47.3	2.5
5	0.20	5.2	30.5	0.6	0°	33.0		CXS-05T098A20-5230R	*	*	*	*	*	*	*	5	4.8	52.3	2.5
6	0.05	6.2	20.0	0.5	17°	23.0		CXS-06T098-05-6220L	*	*	*	*	*	*	*	6	5.3	42.3	3.0
6	0.05	6.2	20.0	0.5	17°	23.0		CXS-06T098-05-6220R	*	*	*	*	*	*	*	6	5.3	42.3	3.0
6	0.08	6.2	45.0	0.5	2°	53.0	53.0	CXS-06T098A08-6245R	*	*	*	*	*	*	*	6	5.5	72.3	3.0
6	0.15	6.2	30.0	1.8	44°	33.0		CXS-06TE98-15-6230L	*	*	*	*	*	*	*	6	4.0	52.3	3.0
6	0.15	6.2	30.0	1.8	44°	33.0		CXS-06TE98-15-6230R	*	*	*	*	*	*	*	6	4.0	52.3	3.0
6	0.20	6.2	15.0	0.5	17°	18.0		CXS-06T098-20-6215L	*	*	*	*	*	*	*	6	5.3	37.3	3.0
6	0.20	6.2	15.0	0.5	17°	18.0		CXS-06T098-20-6215R	*	*	*	*	*	*	*	6	5.3	37.3	3.0
6	0.20	6.2	20.0	0.5	17°	23.0		CXS-06T098-20-6220L	*	*	*	*	*	*	*	6	5.3	42.3	3.0
6	0.20	6.2	20.0	0.5	17°	23.0		CXS-06T098-20-6220R	*	*	*	*	*	*	*	6	5.3	42.3	3.0
6	0.20	6.2	25.0	0.5	17°	28.0		CXS-06T098-20-6225L	*	*	*	*	*	*	*	6	5.3	47.3	3.0
6	0.20	6.2	25.0	0.5	17°	28.0		CXS-06T098-20-6225R	*	*	*	*	*	*	*	6	5.3	47.3	3.0

CZC_{MS} debe corresponderse con CZC_{WS} en el adaptador.

R = A Derecha, L = A Izquierda



F2



B135



B149

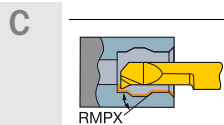
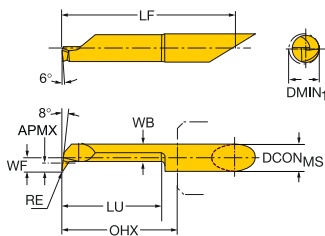


H36



A TORNEADO GENERAL Herramientas de corte

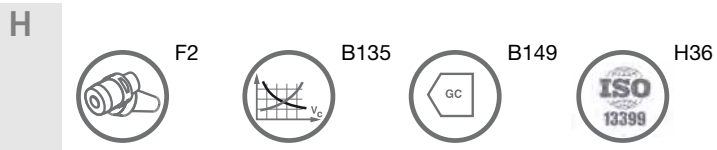
Herramienta de metal duro CoroTurn® XS para torneado



CZC _{MS}	RE	DMIN ₁	LU	APMX	RMPX	OHX	OHN	Código de pedido	Dimensiones, mm													
									P	M	N	S	H	O	DCON _{MS}	WB	LF	WF				
									1025	1025	H10F	1025	H10F	1025	H10F	7015	1025	H10F				
6	0.20	6.2	30.0	0.5	17°	33.0		CXS-06T098-20-6230L	*	*	*	*	*	*	*	*	*	*	6	5.3	52.3	3.0
6	0.20	6.2	30.0	0.5	17°	33.0		CXS-06T098-20-6230R	*	*	*	*	*	*	*	*	*	6	5.3	52.3	3.0	
6	0.20	6.2	35.0	0.5	17°	38.0		CXS-06T098-20-6235L	*	*	*	*	*	*	*	*	*	6	5.3	57.3	3.0	
6	0.20	6.2	35.0	0.5	17°	38.0		CXS-06T098-20-6235R	*	*	*	*	*	*	*	*	*	6	5.3	57.3	3.0	
6	0.20	6.2	40.0	0.5	17°	43.0		CXS-06T098-20-6240L	*	*	*	*	*	*	*	*	*	6	5.3	62.3	3.0	
6	0.20	6.2	40.0	0.5	17°	43.0		CXS-06T098-20-6240R	*	*	*	*	*	*	*	*	*	6	5.3	62.3	3.0	
6	0.20	6.2	15.2	0.8	0°	18.0		CXS-06T098A20-6215L	*	*	*	*	*	*	*	*	*	6	5.7	37.3	3.0	
6	0.20	6.2	15.2	0.8	0°	18.0		CXS-06T098A20-6215R	*	*	*	*	*	*	*	*	*	6	5.7	37.3	3.0	
6	0.20	6.2	20.3	0.8	0°	23.0		CXS-06T098A20-6220L	*	*	*	*	*	*	*	*	*	6	5.7	42.3	3.0	
6	0.20	6.2	20.3	0.8	0°	23.0		CXS-06T098A20-6220R	*	*	*	*	*	*	*	*	*	6	5.7	42.3	3.0	
6	0.20	6.2	25.4	0.8	0°	28.0		CXS-06T098A20-6225L	*	*	*	*	*	*	*	*	*	6	5.7	47.3	3.0	
6	0.20	6.2	25.4	0.8	0°	28.0		CXS-06T098A20-6225R	*	*	*	*	*	*	*	*	*	6	5.7	47.3	3.0	
6	0.20	6.2	30.5	0.5	0°	33.0		CXS-06T098A20-6230L	*	*	*	*	*	*	*	*	*	6	5.7	52.3	3.0	
6	0.20	6.2	30.5	0.5	0°	33.0		CXS-06T098A20-6230R	*	*	*	*	*	*	*	*	*	6	5.7	52.3	3.0	
6	0.20	6.2	40.0	0.5	0°	43.0		CXS-06T098A20-6240R	*	*	*	*	*	*	*	*	*	6	5.3	62.3	3.0	
7	0.08	7.2	55.0	0.5	2°	63.0		CXS-07T098A08-7255R	*	*	*	*	*	*	*	*	*	7	6.5	82.3	3.5	
7	0.20	7.2	25.0	0.5	17°	28.0		CXS-07T098-20-7225L	*	*	*	*	*	*	*	*	*	7	6.3	47.3	3.5	
7	0.20	7.2	25.0	0.5	17°	28.0		CXS-07T098-20-7225R	*	*	*	*	*	*	*	*	*	7	6.3	47.3	3.5	
7	0.20	7.2	30.0	0.5	17°	33.0		CXS-07T098-20-7230L	*	*	*	*	*	*	*	*	*	7	6.3	52.3	3.5	
7	0.20	7.2	30.0	0.5	17°	33.0		CXS-07T098-20-7230R	*	*	*	*	*	*	*	*	*	7	6.3	52.3	3.5	
7	0.20	7.2	40.0	0.5	17°	43.0		CXS-07T098-20-7240L	*	*	*	*	*	*	*	*	*	7	6.3	62.3	3.5	
7	0.20	7.2	40.0	0.5	17°	43.0		CXS-07T098-20-7240R	*	*	*	*	*	*	*	*	*	7	6.3	62.3	3.5	
7	0.20	7.2	45.0	0.5	17°	48.0		CXS-07T098-20-7245L	*	*	*	*	*	*	*	*	*	7	6.3	67.3	3.5	
7	0.20	7.2	45.0	0.5	17°	48.0		CXS-07T098-20-7245R	*	*	*	*	*	*	*	*	*	7	6.3	67.3	3.5	
7	0.20	7.2	50.0	0.5	17°	53.0		CXS-07T098-20-7250L	*	*	*	*	*	*	*	*	*	7	6.3	72.3	3.5	
7	0.20	7.2	50.0	0.5	17°	53.0		CXS-07T098-20-7250R	*	*	*	*	*	*	*	*	*	7	6.3	72.3	3.5	
7	0.20	7.2	25.4	0.9	0°	28.0		CXS-07T098A20-7225R	*	*	*	*	*	*	*	*	*	7	6.7	47.3	3.5	
7	0.20	7.2	30.5	0.9	0°	33.0		CXS-07T098A20-7230R	*	*	*	*	*	*	*	*	*	7	6.7	52.3	3.5	
7	0.20	7.2	40.6	0.5	0°	43.0		CXS-07T098A20-7240L	*	*	*	*	*	*	*	*	*	7	6.7	62.3	3.5	
7	0.20	7.2	40.6	0.5	0°	43.0		CXS-07T098A20-7240R	*	*	*	*	*	*	*	*	*	7	6.7	62.3	3.5	
7	0.20	7.2	40.0	2.5	44°	43.0		CXS-07TE98-20-7240L	*	*	*	*	*	*	*	*	*	7	6.3	62.3	4.2	
7	0.20	7.2	40.0	2.5	44°	43.0		CXS-07TE98-20-7240R	*	*	*	*	*	*	*	*	*	7	6.3	62.3	4.2	

CZC_{MS} debe corresponderse con CZC_{WS} en el adaptador.

R = A Derecha, L = A Izquierda

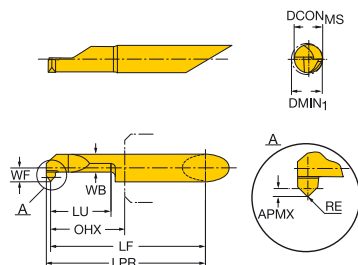


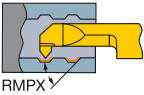
A 274

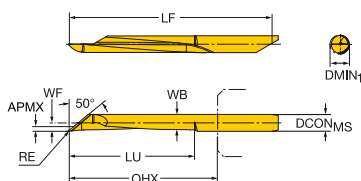


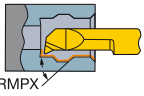
Herramienta de metal duro CoroTurn® XS para torneado

Cilindrado/perfilado



CZC _{MS}	RE	DMIN ₁	LU	APMX	RMPX	OHX	Código de pedido	Dimensiones, mm								
								P	M	N	S	DCON _{MS}	WB	LPR	LF	WF
								1025	1025	1025	1025					
	5	0.20	5.2	15.0	0.7	42°	CXS-05T045-20-5215R	*	*	*	*	5	3.8	37.3	36.3	2.5
	5	0.20	5.2	20.0	0.7	42°	CXS-05T045-20-5220L	*	*	*	*	5	3.8	42.3	41.3	2.5
	5	0.20	5.2	20.0	0.7	42°	CXS-05T045-20-5220R	*	*	*	*	5	3.8	42.3	41.3	2.5
	6	0.20	6.2	20.0	0.7	42°	CXS-06T045-20-6220R	*	*	*	*	6	4.0	42.3	41.3	3.0
	6	0.20	6.2	25.0	0.7	42°	CXS-06T045-20-6225L	*	*	*	*	6	4.0	47.3	46.3	3.0
	6	0.20	6.2	25.0	0.7	42°	CXS-06T045-20-6225R	*	*	*	*	6	4.0	47.3	46.3	3.0
	7	0.20	7.2	20.0	0.7	42°	CXS-07T045-20-7220L	*	*	*	*	7	4.3	42.3	41.3	3.5
	7	0.20	7.2	20.0	0.7	42°	CXS-07T045-20-7220R	*	*	*	*	7	4.3	42.3	41.3	3.5
	7	0.20	7.2	40.0	0.7	42°	CXS-07T045-20-7240L	*	*	*	*	7	4.3	62.3	61.3	3.5
	7	0.20	7.2	40.0	0.7	42°	CXS-07T045-20-7240R	*	*	*	*	7	4.3	62.3	61.3	3.5



CZC _{MS}	RE	DMIN ₁	LU	APMX	RMPX	OHX	Código de pedido	Dimensiones, mm								
								P	M	N	S	DCON _{MS}	WB	LPR	LF	WF
								1025	1025	1025	1025					
	4	0.05	4.2	30.0	0.1	2°	CXS-04T140A05-4230R	*	*	*	*	4	3.6	38.0	52.3	2.0
	5	0.05	5.2	40.0	0.1	2°	CXS-05T140A05-5240R	*	*	*	*	5	4.6	48.0	67.3	2.5
	6	0.05	6.2	45.0	0.1	2°	CXS-06T140A05-6245R	*	*	*	*	6	5.5	53.0	72.3	3.0
	7	0.05	7.2	55.0	0.1	2°	CXS-07T140A05-7255R	*	*	*	*	7	6.5	63.0	82.3	3.5

CZC_{MS} debe corresponderse con CZC_{WS} en el adaptador.

R = A Derecha, L = A Izquierda



F2



B135



B149



H36



A 275